

## SCHEDA PRODOTTO

### SUBPRESSES FOR CORE PUNCHING DURING FORGING

**AP4**  
**6000/5000/4500/4000/3200/  
2800**

**Condition:** New  
**Code:** ZZAF002  
**Manufacturer:** FPM GROUP

SUB-PRESS FOR HOT BRASS AND ALUMINIUM FORGING PRESS. Model AP4-4000  
Horizontal Coring sub press with N°4 orthogonal carriages, driven by N°4 columns, max. stroke 110 mm.  
Automatic lubrication.  
Semi candle incorporated into the base.

Width of the lever 160 mm.  
Diameter of the lever pin 160 mm.  
Radius of the lever 290 mm.  
Max. dimension drilling pin 100 mm.  
Ejection from the top, with ram ejection bar  
Ejection stroke 30 mm.  
Max. dies dimension 290x290 h 90.

