

## SCHEDA PRODOTTO

### SUBPRESSES FOR CORE PUNCHING DURING FORGING

#### AP4 4000 G

**Condition:** New  
**Code:** ZZAF001  
**Manufacturer:** FPM GROUP

SUB-PRESS FOR HOT BRASS AND ALUMINIUM CORE FORGING PRESS. Model AP4-4000-G  
Coring sub-press with N°3 fixed orthogonal carriages and N°1 swinging carriage up to 45°, driven by N°4 columns, max. stroke 80 mm.

Automatic lubrication.

Semi candle incorporated into the base.

N°3 fixed carriage:

Width of the lever 160 mm

Diameter of the lever pin 160 mm

Max. dimension drilling pin 100 mm

N°1 swinging carriage up to 45°:

Width of the lever 120 mm

Diameter of the lever pin 120 mm

Dimension max. drilling pin 70 mm

Ejection from the top, with ram ejection bar  
Ejection stroke 30 mm

Max. dies dimension 290x290 h 90.

